

SAFETY**MONDAY**

HAZARDOUS ENERGY CONTROL PROGRAM

The purpose of the HECP is to ensure the safety of employees and other personnel working at a WM facility by preventing the **unexpected** start-up of a truck, heavy equipment, or equipment (such as a baler or conveyor) while it is being serviced or maintained.

WM 8 Step Process

1. Notify affected personnel.
2. Identify ALL sources of energy (preparation for shutdown).
3. Shut down the equipment.
4. Isolate energy.
5. Apply additional LOTO devices (when needed).
6. Control stored energy.
7. Verify isolation of the equipment.
8. Startup equipment procedure.

Life Critical Rule #4: Always comply with the Hazardous Energy Control Program LOTO Procedures

