

**SAFETY****MONDAY**

## LOCKOUT/TAGOUT (LOTO)

PROTECT YOUR MOST VALUABLE RESOURCES -  
YOUR EMPLOYEES

The term "lockout tagout" refers specifically to procedures used to ensure that equipment is shut down and inoperable until maintenance or repair work is completed. Employee safety is a top priority. LOTO is **CRITICAL** to protecting employees from injury.

### What Do Employees Need to Know?

Employees need training to ensure they know, understand and follow the hazardous energy control procedures:

1. Preparation
2. Shutdown
3. Isolation
4. *Lockout/tagout*
5. Stored energy check
6. Isolation *verification*

### What are the Employers Responsibilities?

- ✓ Develop, implement and enforce an energy lockout control and tagout program.
- ✓ Ensure that lockout/tagout devices identify the individual users.
- ✓ Establish a policy that permits only the employee who applied a lockout/tagout device to remove it.
- ✓ Inspect LOTO procedures at least annually.
- ✓ Provide effective training as mandated for all employees covered by the standard.



**YOU  
ARE THE KEY  
TO SAFETY**



**RUMPKI**

Content Provided By:  
**Bridgett Biggs**  
West Area Safety Manager

Brought to You By:

**CONCORDE  
INC.**  
Compliance | Screening | Safety

NWRA's DOT  
Compliance Specialists

NWRA Endorsed Partner



© 2022 NWRA